



**Green Foundry LIFE project
LIFE17 ENV/FI/000173**

Action D1 Dissemination planning and execution

Dissemination plan in 2018-2022



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1 Introduction

A dissemination plan will be produced where planned dissemination events, seminars, exhibitions and planned publications from all partners will be listed. This plan will be updated annually with all the dissemination and networking activities which have been carried out annually.

In the beginning of this plan the planned events and publications etc. according to the Grant agreement are shortly listed. Pictures and list of participants in project own seminars and Workshops are presented in separate annexes and pictures are also placed on project website www.greenfoundry-life.com.

2 Policy Impact

The most important result of the project will be a BAT publication on the usage of inorganic binders in ferrous foundries. The publication will be prepared in TWG BREF in cooperation with the project partners. Prof. Orkas from Technology Industries is a member in the working group and he is presenting project activities and results in the meetings. Also the deadline for BREF working group and first drafts is postponed with 6 months to autumn 2020 due to the COVID-19. Currently they are asking emergency technologies from national contact points. Our contact point is Juhani Orkas and we are currently discussing over the technological readiness of our project activities and results. Certain technological results and information are needed of the new innovations.

The project partners in six countries have wide and close contacts with the most relevant stakeholders such as policy makers, authorities, foundry associations and local foundries. One of the main forums for dissemination of the project results will be national and international foundry associations. They arrange seminars and annual meetings which gather together most of the decision makers in foundry branch:

- Finland: Suomen Valimotekninen Yhdistys
- Sweden: Swedish Foundry Association- Gjuteriföreningen
- Germany: BDG –German Foundry Association
- Italy: Assofond
- Spain: Spanish Federation of Foundry Associations- FEAF
- France: French Foundry Association- Fondateurs de France
- Poland: Polish Foundrymen's Association- STOP
- Europe: CAEF Environmental Group
- World: The WFO-The World Foundry Organization

3 Planned dissemination activities

Sub-action D1.1 – Networking with other projects

At least **30 contacts or face-to-face meetings** will be carried out in the scope of the task.

Due to the COVID pandemic this goal number is not reached.

UPDATED (02/2022):

Due to the COVID pandemic in Europe in 2020-2021 face-to-face meetings were not arranged. Before 2019 face-to-face meetings were arranged by Karhula Foundry and Meehanite Technology with

- 1) Thermal reclamation method supplier Finnrecycling Oy on 13.11.2018
- 2) IFAM and Finnrecycling personnel on 14.11.2018 and
- 3) inorganic binder system supplier LUX Oy on 16.11.2018 at Karhula Foundry (Kotka).
- 4) Ekokumppanit Oy from Tampere City on 30.1.2019, AX Consulting and Meehanite Technology for cooperation and project dissemination purposes.
- 5) Several meetings at GIFA Messe on 26-27.6.2019 with relevant stakeholders e.g. Hüttenes-Albertus, ASK Chemicals, PEAK International, Institute für Giessereitechnik, CAEF (European foundry association), IFAM Fraunhofer, and several device (3D printer, mixer etc supplier and manufacturers).
- 6) Meeting with project partners was also arranged at the GIFA Messe on 26.6.2020.

In 2020-2021 relevant contacts and meetings were arranged by TEAMS or other telecommunication methods. **Relevant networking activities with LIFE projects are listed in section 4.**

Sub-action D1.2 – Dissemination planning and Development of the Dissemination Pack

- 1000-1500 paper copies and electric versions of Layman's Report
- Notice boards in Finland and Spain
- 5 technical publications or articles in relevant magazines
- Website (over 50 000 visitors expected by the end of the project)
- 1000-1500 copies of leaflets in both paper and electric format
- Roll-ups for each partner
- 20-30 events, conferences, meetings and seminars
- Seminar(s) in partner countries (SP FI, IT and FR) at the end of the project for relevant stakeholders (500-1000 persons are informed of project seminars)
- State of Art Workshop for project partners in the beginning of the project in 2018. Partners and relevant stakeholders (10-20) are informed of the Preparatory Workshop.
- Open Workshop for relevant stakeholders for BAT technologies (50-100 persons are informed of the open Workshop) 2020
- Private Workshop for project partners and relevant stakeholders at the end of the project

- Project seminar arranged in 2021 by VALTY as a conclusion of project outcomes and results to wider audience (250-300 persons are informed of the project seminar)

UPDATED (02/2022):

- 1) Layman's Report will be produced
- 2) **6 notice boards** were used at the pilot foundries (Karhula foundry in Finland, Valumehaanika foundry in Estonia and FOM Tacconi in Italy), composting sites in Finland and Spain and thermal reclamation site in Finland during the tests.
- 3) **In total 13 publications** have been produced and published. Publications listed in **section 7**.
- 4) **The video release** placed in project website from the AXtober webinar arranged on 22.10.2020 (www.greenfoundry-life.com).
- 5) **Webinar presentation at Green Week 2021 virtual conference** on 3.6.2021 (on-line).
- 6) **Website updated** with project news, latest project results and Public Webinar information (**section 5**).
- 7) About **1500 leaflets printed** and delivered to partners to dissemination purposes.
- 8) **Due to the COVID pandemic it was not possible to arrange face-to face national seminars as planned in 2021**. Therefore partners suggest that project activities and results will be presented **in the annual national foundry seminars to be arranged in summer – autumn 2022**. Events during the project and after the end of the project are listed in **section 6**.
According to the grant agreement it was planned that in total 4 seminars will be arranged in Finland, Spain, Italy and France in 2021. We suggest that in total more seminar presentations will be arranged as planned, also in Germany and Poland. In total 14 seminars will be participated by partners in spring-autumn 2022.
Planned national seminar costs have been reallocated to these total 50 events/conferences/webinars carried out by partners in 2018-2022.
- 9) State of Art Workshop was arranged with project partners and relevant stakeholders in 15.11.2018 in Tampere.
- 10) **Public Webinar will be arranged on 22.4.2022**
- 11) **Private Workshop** will be arranged after Public Webinar and aim is to go through the comments and feedback from Public Webinar before delivering the Final BAT to BREF Working Group in May 2022.
- 12) **One project national seminar by TI will be arranged** in Finland (as listed above) parallel the national foundry seminar "SVY opintopäivät" on **5-6.5.2022 in Tampere**.
- 13) **In total 50 events/seminars/webinars participated by partners**

Project relevant stakeholders in Europe to contact and invite to project events and project Webinar e.g.:

- Foundries in Finland, France, Italy and Sweden through direct cooperation and dissemination
- Foundries in Europe through general networking and dissemination
- Foundry associations and institutes in Europe (Assofond in Italy, FEAF in Spain, FICME in UK, Association of Hungarian Foundries in Hungary, Swedish Foundry Association and Swerea Swecast in Sweden, Foundry Association in Norge, CAEF in Germany)
- Binder system suppliers (e.g. Hüttenens-Albertus GmbH, ASK Chemicals GmbH,

Beijer Industri AB, Sweden, VESUVIUS GmbH Standort Borchen, etc.)

- Authorities in Finland, Italy, France and Sweden
- Governmental environmental protection representatives
- Environmental protection action groups and eco-institutes
- Healthcare sector
- Politicians with economic and environmental emphasis (“policy makers in Europe”)
- Composters and waste treatment companies for cleaning the inorganic and organic surplus foundry sands by composting method.

Most relevant events in Europe where participate during the project:

- Waste, Water and Environment in Finland (25 000 visitors)
- Subcontracting Trade Fair in Finland (20 000 visitors)
- Foundry Technology and Melting Furnace (GIFA) in Germany (50 000 visitors)
- Foundry Days in Hungary (200 professionals)
- ELMIA Fair in Sweden (15 000 visitors)
- ITM Fair and METALFORUM Exhibition in Poland (18 000 visitors)
- Tallinn International Fair for Production Engineering, Industrial Equipment, Tooling, Subcontracting and Technical Service in Estonia (4 000 visitors)
- Subcontracting and Maintenance for Tech Industry in Latvia (19 000 visitors)

UPDATED (02/2022):

List of the 50 events/conferences/Webinars/seminars participated by partners in 2018-2022 in **section 6**.

4 Networking activities

Networking activities with about 30 relevant EU or LIFE projects

Project name	Years	Website	Form of information exchange	Meetings/Contacts	Contact information
Eureka Project E!4542 Cleanbinders Europe	2009-2012	http://www.eurekanetwork.org/project/id/4542	Potential inorganic binder system supplier for test casts in Karhula Foundry in Finland and FOM Tacconi foundry in Italy.	Emails	cooperation and networking activities ongoing
Gietech-GO	2016-2019	https://www.gietech-go.eu/	This project is continuation for Cleanbinders Europe project. Potential inorganic binders for test casts in Green Foundry project will be discussed and meeting arranged.	Emails	cooperation and networking activities ongoing. Prepared a new LIFE proposal with PEAK, Azterlan and Meehanite.
Foundrytile (LIFE14 ENV/ES/000252)	2015-2018	https://www.foundrytile.eu/	Exchanging experiences related to the valorization of iron foundry sands and dust in the ceramic tile production process.	Emails	cooperation and networking activities ongoing
LifeCeram LIFE12 ENV/ES/000230	2013-2016	https://www.lifeceram.eu/en/	Exchanging experiences in developing a new ceramic tile, consisting mainly of waste, for outdoor applications.	Email	Instituto de Tecnología Cerámica (ITC), itc@itc.uji.es www: http://www.itc.uji.es
Foundrysand (LIFE13 ENV/FI/000285)	2014-2017	http://life-foundrysand.com/	Green Foundry LIFE project is partly continuation for Foundrysand project. Close cooperation with the partners and pilot foundries. Results from the Foundrysand project will be utilised in the demonstration actions related to reuse and	Cooperation with pilot foundries and partners	Meehanite Technology Oy, Finland

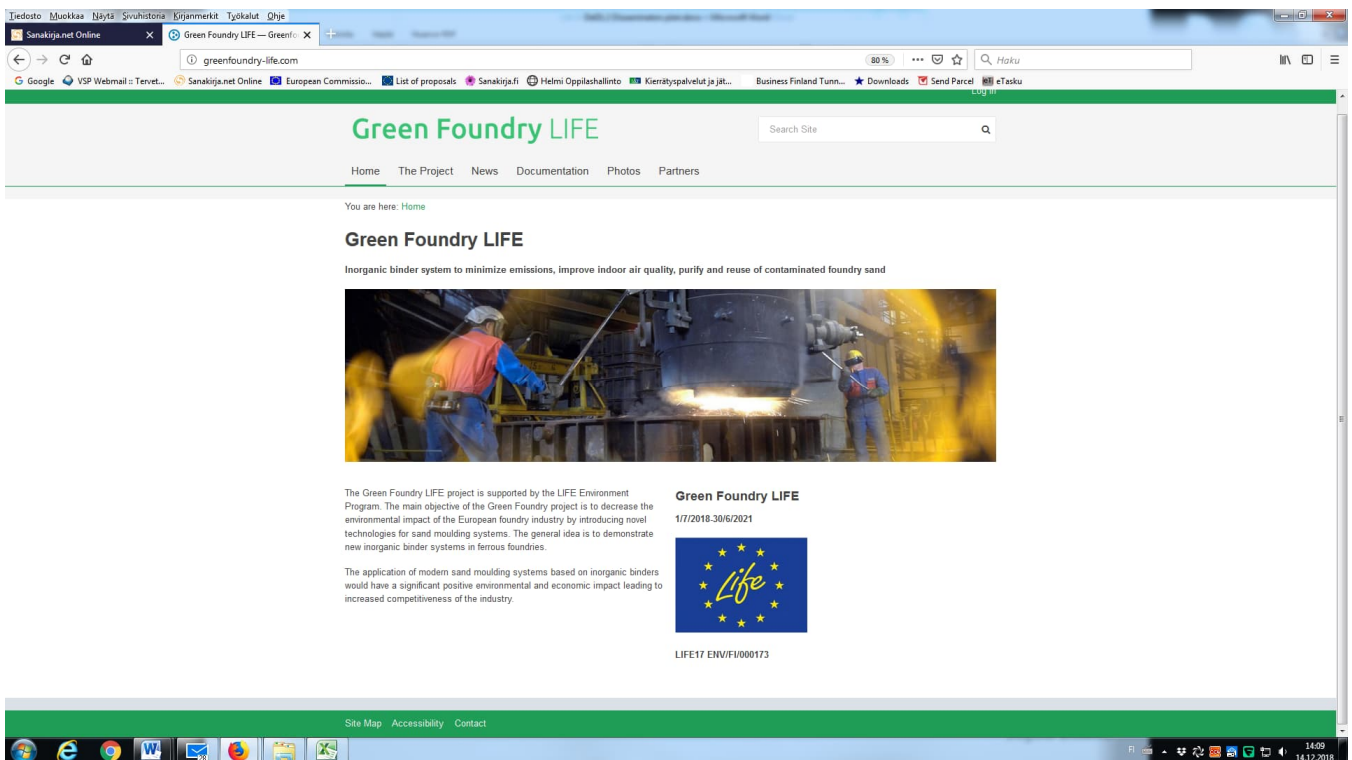
			cleaning the inorganic surplus foundry sand in Green Foundry LIFE project.		
LIFE EcoSandfill	2016-2019	www.life-ecosandfill.eu	The project aims at demonstrating the technical, economic and environmental feasibility of using reclaimed Spent Foundry Sand (SFS), properly pre-processed through innovative mechanical treatments, as fine aggregate in three construction applications. Exchanging information of reclamation method and results will be made between these projects.	Emails, teams meetings.	cooperation and networking activities ongoing
Odorless Casting (LIFE10/ENV/FI/000 059)	2011-2014	www.odorlesscasting.com	The aim of the Odorless Casting project is to address the problems related to the air pollution control of odorous and hazardous emissions from foundry processes and to provide solution techniques for different type of foundries	Utilisation of the measurement data and emissions and odors from foundry processes.	Cooperation with project partners,
CirkWaste	2016-2023	https://www.syke.fi/en-US/Research_Development/Research_and_development_projects/Projects/CIRCWASTE_Towards_Circular_Economy_in_Finland	CIRCWASTE – Kohti kiertotaloutta” on seitsenvuotinen EU LIFE IP -hanke, joka edistää tehokasta materiaalivirtojen käyttöä, jätteen synnyn ehkäisyä ja resurssien hallinnan konsepteja. Tavoitteena on toteuttaa valtakunnallista jätesuunnitelmaa (VALTSU) ja luotsata Suomea kohti kiertotaloutta. CIRCWASTE on 20 kumppanin ja 10 osarahoittajan luomus, jonka koordinaattorina toimii Suomen ympäristökeskus. Hanke saa suuren osan rahoituksesta Euroopan komission LIFE-ohjelmasta.	Email. Webinar 15.3.2022	Tuuli.myllymaa@syke.fi TEAMS webinar 15.3. Betonin hiilensidonta ja kiertotalous

5 Project website

Project website was opened in November 2019 www.greenfoundry-life.com.

Coordinator updates news, events, project activities regularly. There is a private and public site. Username is visitors and password is Greenfoundry.

In the private site there are rules, templates but we agreed that coordinator will email agendas and memos to partners directly. Project deliverables with confidential information are placed in the private site. In public site we have placed the general reports, results of actions, in the future the Layman's report and After LIFE Communication Plan.



6 List of relevant events participated between 1.7.2018-30.6.2022 (20-30 events in the grant agreement)

	Date	Name of the event/seminar/exhibition	Place, country	Form of participation e.g. presentation/dissemination materials/stand	Number of participants in the event	Target audience	National Na/ International Int.	Partner(s)	Participated/Expected
1	6-7.11.2018	Kick-off meeting for LIFE projects 2017	Brussels, BE	Green Foundry project presentation	50	LIFE project representatives, NEEMO, EASME	Int.	Meehanite	P
2	15.11.2018	Green Foundry kick-off meeting	Tampere, FI	Green Foundry project objectives, activities, timetables, financial issues	22	Partners, inorganic binder system suppliers	Int.	All partners + 3 system suppliers + research organisation	P
3	28-29.3.2019	“Valun käytön” –seminar	Tampere	Project presentation by Meehanite/Valty	100	Foundry representatives, system suppliers	Na	AX, Valty	
4	14.12.2018	Polish Foundrymen’s Day 2018	Kraków, PL	Presentation of the project (conference programme, printed materials) https://odo.foundry-conference.com/en/	220	Foundry managers, engineers, research people, Polish Foundrymen’s Association	Int.	AGH	P

5	16.1.2019	RekryLAB-days was arranged at Tampere in Tampere University and Tampere University of Applied Sciences	Tampere	Project presentation and dissemination materials https://rekrylab.com/mika-on-rekrylab/	About 200-300	Students, professors, researches in the field of environmental and energy-, bio- or material technique and companies from that fields	Na	AX	P
6	25.10.2019	AXtoberfest	Tampere	Presentation by Sara Tapola	200	Industry sectors, designers, decision makers	Na	AX	P
7	22.10.2020	AXtoberfest (Webinar)	Tampere	Video release of Green Foundry LIFE project	Webinar /video release at www.ax.fi	Industry sectors, designers, decision makers	Na	AX	P
8	7-8.2.2019	SVY opintopäivät	Tampere	Project dissemination material/presentation	40	Foundry engineers	Na	Valty	P
9	18-19 March 2019	European Coating Show	Nürnberg	Dissemination material at IFAM fair booth	????	Raw material suppliers	Int.	IFAM	P
10	25-29 June 2019	International Foundry trade fair GIFA	Düsseldorf, Germany	Roll-up at IFAM stand, project meeting, meeting inorganic binder system suppliers, networking, dissemination materials	over 40,000	foundry industry	Int.	Meehanite, UNIPG, CTIF, IFAM, Karhula, Foundryteam, Technology Industries of Finland, Tecnalía, FOM Tacconi	P
11	24-26.9.2019	Alihankintamessut (subcontracting fair)	Tampere	Roll- up at Karhula foundry stand, dissemination materials, contacting and	about 20,000	industrial companies, experts, decision makers	Int.	Karhula foundry, Technology Industries of	P

				networking with foundries				Finland, Meehanite, AX	
12	3-5.9.2019	Euromat conference (European congress and exhibition on advanced materials and processes)	Stockholm, Sweden	Presentation by Tommi Sappinen, Symposium Organization by Dirk Lehmus, IFAM	2600	www.euromat2019.fems.eu	Int.	Aalto University, IFAM (symposium Organization)	P
13	31.5.-1.6.2019	CAEF annual meeting	Zagreb, Croatia	Discussions of Green Foundry LIFE project activities and progress. presentation by Pekka Kemppainen including also Green Foundry	30	Representatives of CAEF Environmental topics	Int.	TT	P
14	04.10.2019	Finnish Foundrymen Association Annual meeting	Kotka, Finland	Topic as part of the Presentation by Pekka Kemppainen	45	Finnish Foundry Technicians and Manager	Na	Karhula Foundry	P
15	25.10.2019	Seminaari Elinkaaritehokas hiilijalanjälki- seminar	Tampere	Green Foundry LIFE project presentation	190	Engineers, consultants, authorities, foundrymen	Na	Meehanite Technology	P
16	20.-21.8.2019	Ilmansuojelupäivät	Lappeenranta, Finland	Dissemination of Green foundry LIFE project, stand/roll-up	150	Authorities, decision makers, measurement experts	Na	AX Consulting	P
17	16.1.2019	Rekrylab event at Technical Univeristy of Tampere	Tampere	Dissemination material	200	Students, teachers, Engineers	Na	AX Consulting	P
18	30.9.-4.10.2019	SARDINIA 2019 - 17th International Waste Management and Landfill Symposium	Cagliari, Italy	https://www.sardiniasymposium.it/ Poster presentation Dissemination Material	675	waste treatment centers, authorities, regulatory bodies, professors, experts in waste treatment, universities, students, etc.	Int.	UNIPG	P
19	28-10-2019	Meeting with VI srl	TerraRossa di Ronca', Italy	Dissemination Material	15	Industrial core making expert	Na	UNIPG	P

20	20.11-22-11-2019	ISM The International Conference on Industry 4.0 and Smart Manufacturing	Cosenza, Italy	Presentation “the Lean Production as a Tool for Green Production: the Green Foundry Case Study (#83)” Dissemination Material	200	Academic, expert in Modeling and Simulation in Industry	int.	UNIPG	P
21	10.12.2019	Meeting between University of Perugia Research Teams and start up from Tunis	Perugia, Italy	Dissemination of Green Foundry life project, stand/roll up	50	Researchers, Students, experts, industrial companies	Int.	UNIPG	P
22	10-11 June 2021	<i>EMSET 2021: Engineering Materials : Safety-Environment-Technology : II international conference</i>	Zielona Góra, Poland	Green Foundry results project presentation	Aprox. 60	academic professionals	Int.	AGH	P
23	28-30 October 2021	The 25th anniversary of Hüttenes-Albertus Poland https://ha-polska.foundry-conference.com/en/	Kraków, Poland	Green Foundry results project presentation	Aprox. XXX	foundry industry and academic professionals	foundry industry and academic professionals	AGH	p
24	15-17 September 2021	61st IFC Portoroz https://www.drustvo-livarjev.si/	Portoroz, Slovenia	Green Foundry results project presentation	Aprox. XXX	foundry industry and academic professionals	foundry industry and academic professionals	Fraunhofer Institute for Manufacturing Technology and Advanced Materials IFAM, Università degli Studi di Perugia, AGH University of Science and Technology, Meehanite Technology	p

25	14.- 16.01.2020	Euroguss 2020 Trade Fair	Nuremberg, Germany	Dissemination material at Fraunhofer IFAM booth www.euroguss.de	approx. 15,000	foundry industry (Focus on high pressure die casting)	Int.	IFAM	P
26	05.03.2020	BDG (German Foundry Industry Association) Technical Committee Light alloys – sand and gravity die casting (Fachausschuss Sand- und Kokillenguss)	Baddeckenst edt, German y	invited presentation on Green Foundry LIFE project, distribution of dissemination material, contact established with E.Radtke, BREF process representative from BDG	40-50	foundry industry and academic professionals, event took place at Hüttenes Albertus Centre of Competence	Na	IFAM	P
27	15.- 17.09.2021	61st Slovenian Foundry Conference Portoroz 2021	Portoroz, Slovenia	Poster Presentation on Green Foundry LIFE project (D. LEHMHUS, S. A. SAETTA, M. HOLTZER, R. DAŃKO, S. TAPOLA: Green Foundry LIFE: Evaluating Inorganic Binder Usage in Iron and Steel Casting from Workplace Emissions to Environmental Impact)	approx. 200	Foundry Industry, Suppliers and Academia – conference with associated exhibition	Int.	IFAM	P
28	08 – 10 Septmber 2020	XXVI edition of the Summer School “Francesco Turco” - INDUSTRIAL SYSTEMS ENGINEERING AMID CHANGE AND UNCERTAINTY IN THE NEXT NORMAL	Bergamo, Italy	Presentation “Waste reuse as a tool for increasing sustainability in industrial production”	200	Academic, expert in Industrial Plants	Int.	UNIPG	P
29	9 – 11 September 2020	XXV Summer School F. Turco 2020	Bergamo, Italy	Presentation “A simulation model for the operations management sustainability”	200	Academic, expert in Industrial Plants	Int.	UNIPG	P

30	3.6.2021	the EU Green Week 2021 virtual conference on 3.6.2021	On line, Brussels	Video release of Green Foundry LIFE project	??	IED directive public audience, LIFE project representatives, etc.	Int.	Meehanite	P
31	10 – 11.06. 2021	II International Conference Engineering Materials. Safety – Environment – Technology (EMSET 2021). Video conference	Krakow	Video release of Green Foundry LIFE project	??		Int.	AGH	P
32	28-30, 2021 October	The 25th anniversary of Hüttenes-Albertus Poland	Kraków, Poland	https://ha-polska.foundry-conference.com/en/	Aprox. XXX	foundry industry and academic professionals	foundry industry and academic professionals	AGH	p
33	7-8.11.2018	International CTIF's Days : "MetalDays"	Chaville, France	Conference "Characterization and beneficial reuse of foundry sands with inorganic or organic binders"	560	Foundrymen, Suppliers, Engineers, Sales engineers	Int.	CTIF	P
34	13.10.2020	Webinar "Enhance your foundry sands"	On line	Presentation on the issue of foundry sand recycling, emerging treatment technologies and the new CTIF's platform dedicated to R&D for the recycling of chemically bonded sands	41	Foundrymen, Suppliers, Engineers, Sales engineers	Na	CTIF	P
35	15-19.11.2021	Feedback on the progress of the Green Foundry Life project and calls for expressions of interest for the future Green Casting project	Sèvres, France	Dissemination on Green Foundry life project	10	Foundry industries	Na	CTIF	P

36	25.3.2021	Valty webinar	On line, Tampere	Green Foundry project presentation	100	Foundry engineers, casting users, suppliers	Na	Technology Industries of Finland	P
37	28.02.2022	Webinar	On line	Green Foundry LIFE project presentation	?	Foundrymen, Suppliers, Engineers, Sales engineers	Na	CTIF	E
38	25.03.2022	Webinar	On line	Progress of the European project "Green Foundry Life" and work carried out by CTIF	?	Foundrymen, Suppliers, Engineers, Sales engineers	Na	CTIF	E
39	21.04.2022	Webinar	On line	European project "Green Foundry Life", dissemination of project results	?	Foundrymen, Suppliers, Engineers, Sales engineers	Na	CTIF	E
40	16.05.2022	Webinar	On line	European project "Green Foundry Life", dissemination of project results (re-broadcast)	?	Foundrymen, Suppliers, Engineers, Sales engineers	Na	CTIF	E
41	08.-10.06. 2022	Euroguss 2022 Trade Fair	Nürnberg, Germany	Dissemination material at Fraunhofer IFAM booth www.euroguss.de	approx. 15,000	foundry industry (Focus on high pressure die casting)	Int.	IFAM	E
42	Autumn 2022	BDG (German Foundry Industry Association) Technical Committee Light alloys – sand and gravity die casting (Fachausschuss Sand- und Kokillenguss)		potential update presentation on Green Foundry Results	40-50	foundry industry and academic professionals	Na	IFAM	E
43	September 2022	FEAF (Spanish Foundry Industry Association) Technical Committee	Bilbao Spain	Presentation of Green foundry LIFE project	20-30	Spanish foundry industry and academic professionals	Na	Tecnalia-Araba	E

44	12-17 June 2022	BIEMH 2022 Trade Fair	Bilbao Spain	Dissemination material at TECNALIA booth www.biemh.es	App. 3,000	Mechanical and industry	Int.	Tecnalia	E
45	5.-6.5.2022	SVY opintopäivät	Tampere	Green Foundry project presentation	50	Foundry engineers	Na	Technology Industries of Finland	E
46	30.3.2022	Lecture in Aalto University	Espoo, Finland	Green Foundry project presentation	50	Mechanical Engineering students	Int.	Technology Industries of Finland	E
47	3.-4.11.2022	Valun käytön seminaari	Tampere	Green Foundry project presentation	140	Foundry engineers, casting users, suppliers	Na	Green Foundry project presentation	E
48	Oct-Nov 2022	36 Congresso Tecnico di fonderie organized by Assofond	To be decided	Oral presentation	300	Italian foundry companies	Na	UNIPG	E
49	2-4 November 2022	ISM 2022 The International Conference on Industry 4.0 and Smart Manufacturing	Linz, Austria		200	Academic, expert in Modeling and Simulation in Industry	Int.	UNIPG	E
50	28.4.2022	GREEN FOUNDRY LIFE PROJECT PUBLIC WEBINAR	On line	Green Foundry LIFE project public webinar	250-300	Foundries, foundry engineers, binder system suppliers, decision makers, authorities etc.	Int.	all partners	P

7 List of publications produced 1.7.2018-30.6.2022

	Year	Name of magazine	Name of article	Website	Circulation of the magazine	Language	Paper/electronic version	Partner	Produced/expected
1	2018	AX –magazine	Green Foundry LIFE project	not available	1300	Finnish	P	Meehanite/AX	P
2	2019	AX-magazine	Green Foundry LIFE project presentation	-	1300	Finnish	P	Meehanite/AX	P
3	2021	AX-magazine	Green Foundry LIFE	-	1400	Finnish	P	Meehanite/AX	P
4	2019	Foundry Journal of the Polish Foundrymen's Association 11-12-2018	Inorganic binder investigations Green Foundry LIFE project		250-300	Polish & English	P	AGH	P
5	2019	ScienceDirect	Lean production as a tool for green production: the Green Foundry case study	www.sciencedirect.com	weblink	English	E	UNIPG	P
6	2019	SARDINIA 2019 - 17th International Waste Management and Landfill Symposium	Improve the use of natural resources in inorganic binders in iron and steel case of the Green Foundry LIFE project			English	Paper	UNIPG	P
7	2018	Article in MetalBlog	The new inorganic silicate-based binders	MetalBlog	Web link	French	E	CTIF	P

8	2018	MetalNews (CTIF's newsletter)	Inorganic binders at the heart of the new Green Foundry project	CTIF-MetalNews	9000	French	E	CTIF	P
9	2021	MetalNews (CTIF's newsletter)	Inorganic binders at the heart of the new Green Foundry project	CTIF -MetalNews	9800	French	E	CTIF	P
10	2019	17th International Waste Management and Landfill Symposium	S. Saetta, F. Di Maria, V. Calda Tapola (IT) "Improve the use of resources: inorganic binders in foundries - Case of the Green Foundry LIFE project transactions SARDINIA 2019"			EN	P	UNIP	P
11	2019	International Conference 4.0 and Smart Manufacturing (2019)	S.Saetta, V. Caldarelli, "Lean production tool for green production: the Case study" Procedia Manufacturing	Open access https://www.sciencedirect.com/science/article/pii/S2351978920305916		EN	E	UNIPG	P
12	2020	MDPI	Environmental impact of the reclaimed sand addition to molding sand with furan and phenol-formaldehyde resin – a comparison.	https://www.mdpi.com/1996-1944/13/19/4395/pdf	Electronic Journal online/ open access	English	Paper	AGH	P
13	2021	MDPI	Research on the release of dangerous compounds from the BTEX and PAHs groups in industrial casting conditions.	https://www.mdpi.com/1996-1944/14/10/2581/pdf	Electronic Journal online/ open access	English	Paper	AGH	P